

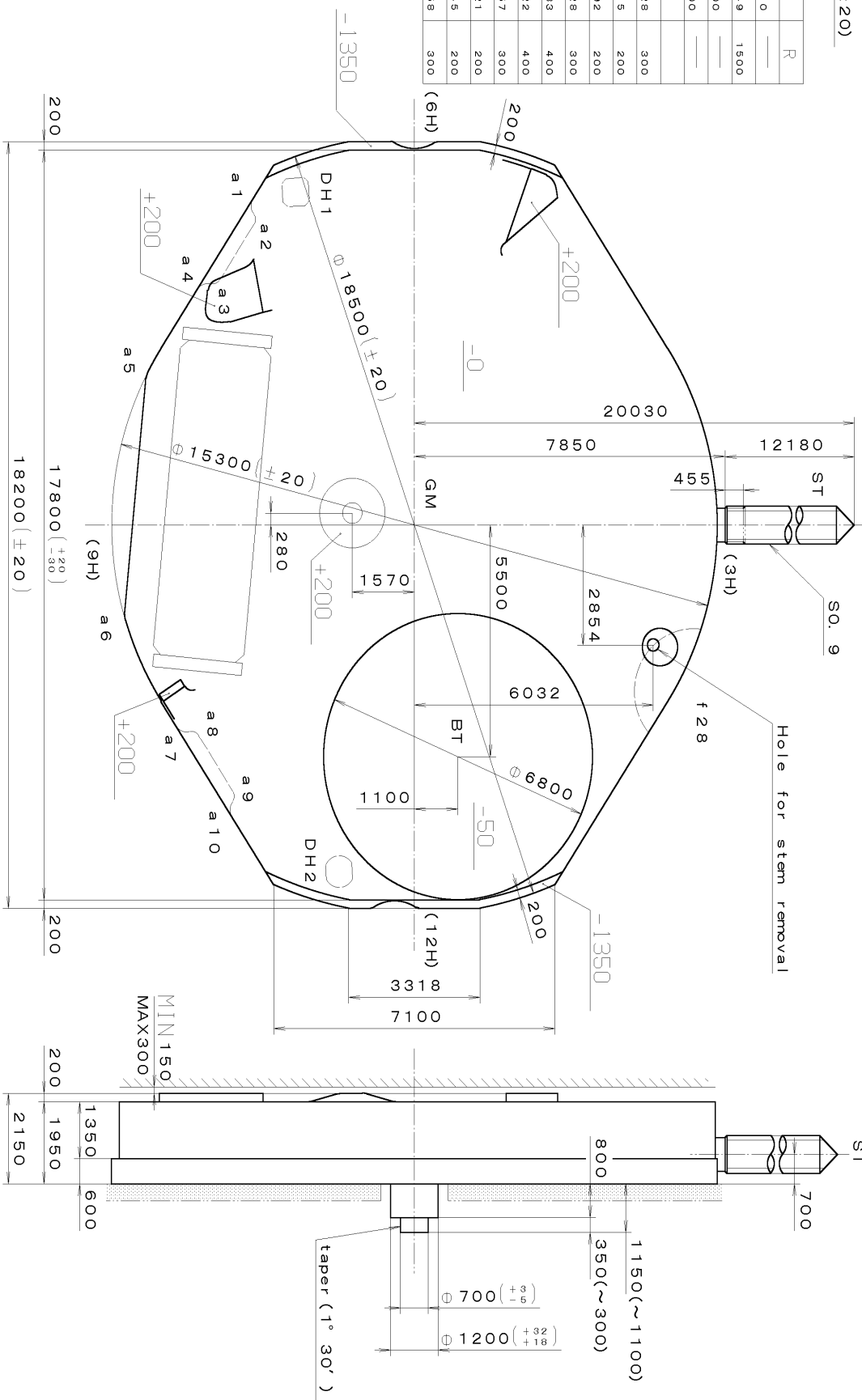
This drawing is provisional and subject to our reconfirmation and/or revision without notice

xxx TIPW 1L22 (01) xxx (2100 1121 ) 00-06-26

DH1~DH2=16171 (±20)

Coordinates

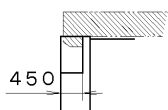
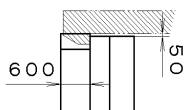
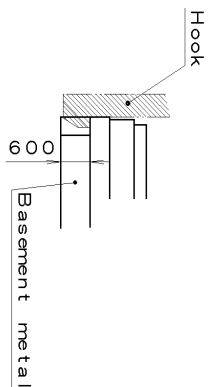
Mark	X	Y	R
GM	0	0	—
f28	3957	7049	1500
DH1	-7900	-3000	—
DH2	8294	-1900	—
a1	-7569	-3928	300
a2	-7252	-4215	200
a3	-5914	-5092	200
a4	-5433	-5228	300
a5	-3437	-6383	400
a6	2156	-6922	400
a7	4625	-5757	300
a8	5106	-5621	200
a9	6444	-4745	200
a10	6761	-4358	300



Section a1~4

Section a7~10

Section f28

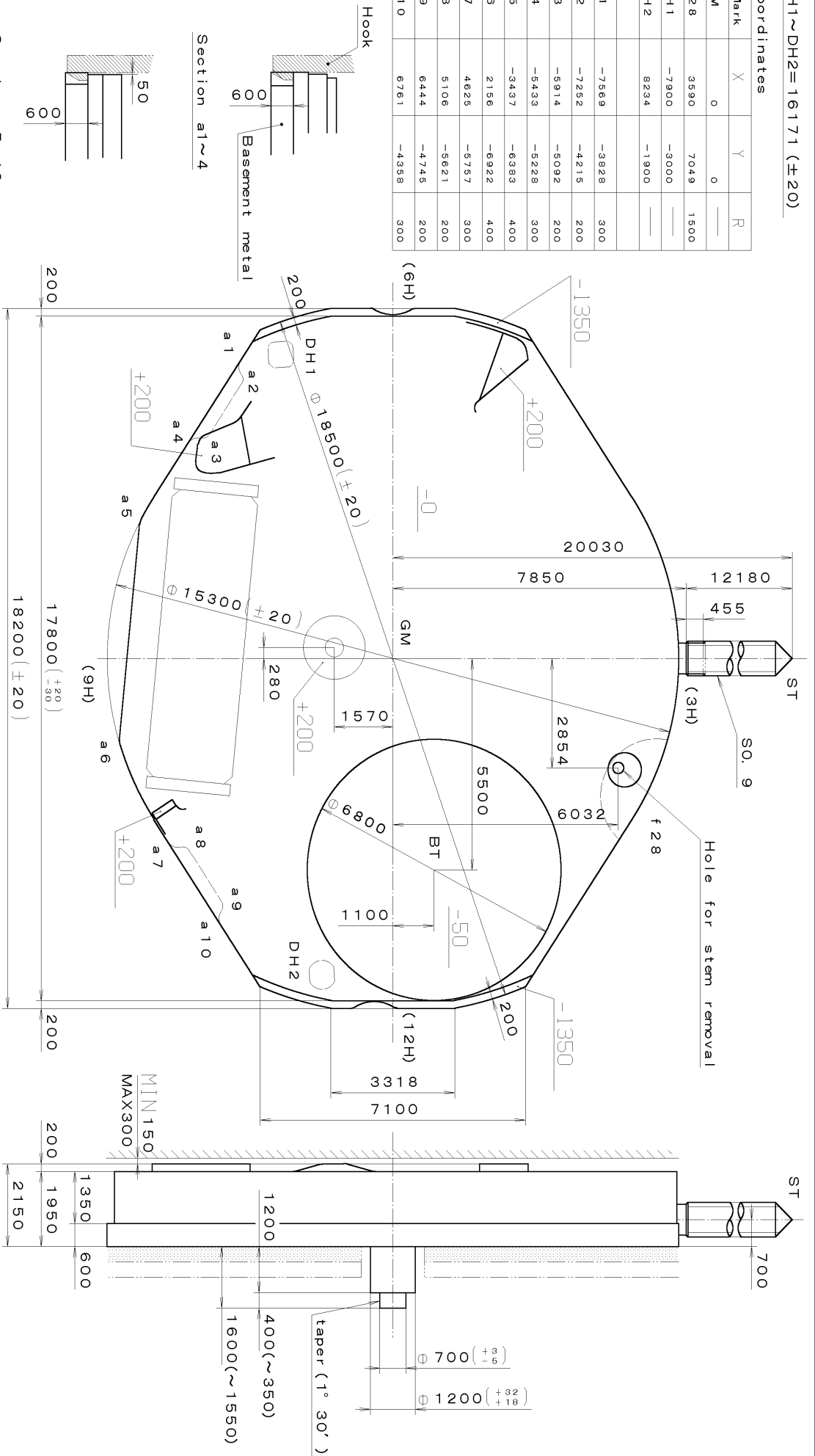


Quantity	Unit	1/1000 mm	Cal. No. : 1L222
Scale	10:1	Parts:	
Date	Drawn	Checked	Name: T. Hiruta
Drawn	Checked	Approved	Frame for Case
Material	Drawing No. : 1L22C000		
Heat Treatment	General Tolerances		
Hardness	Dimensions		
Plating	Angles		

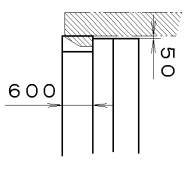
DH1~DH2=16171 (±20)

Coordinates

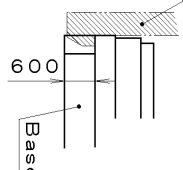
Mark	X	Y	R
GM	0	0	—
f28	3590	7049	1500
DH1	-7900	-3000	—
DH2	8234	-1900	—
a1	-7569	-3828	300
a2	-7252	-4215	200
a3	-5914	-5092	200
a4	-5433	-5228	300
a5	-3437	-6383	400
a6	2156	-6922	400
a7	4625	-5757	300
a8	5106	-5621	200
a9	6444	-4745	200
a10	6761	-4359	300



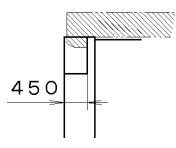
Section a7~10



Section a1~4



Section f28

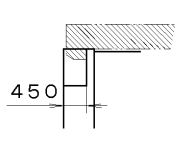
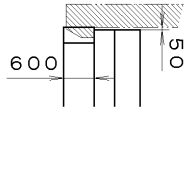
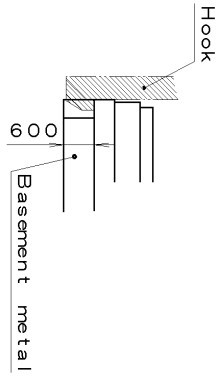
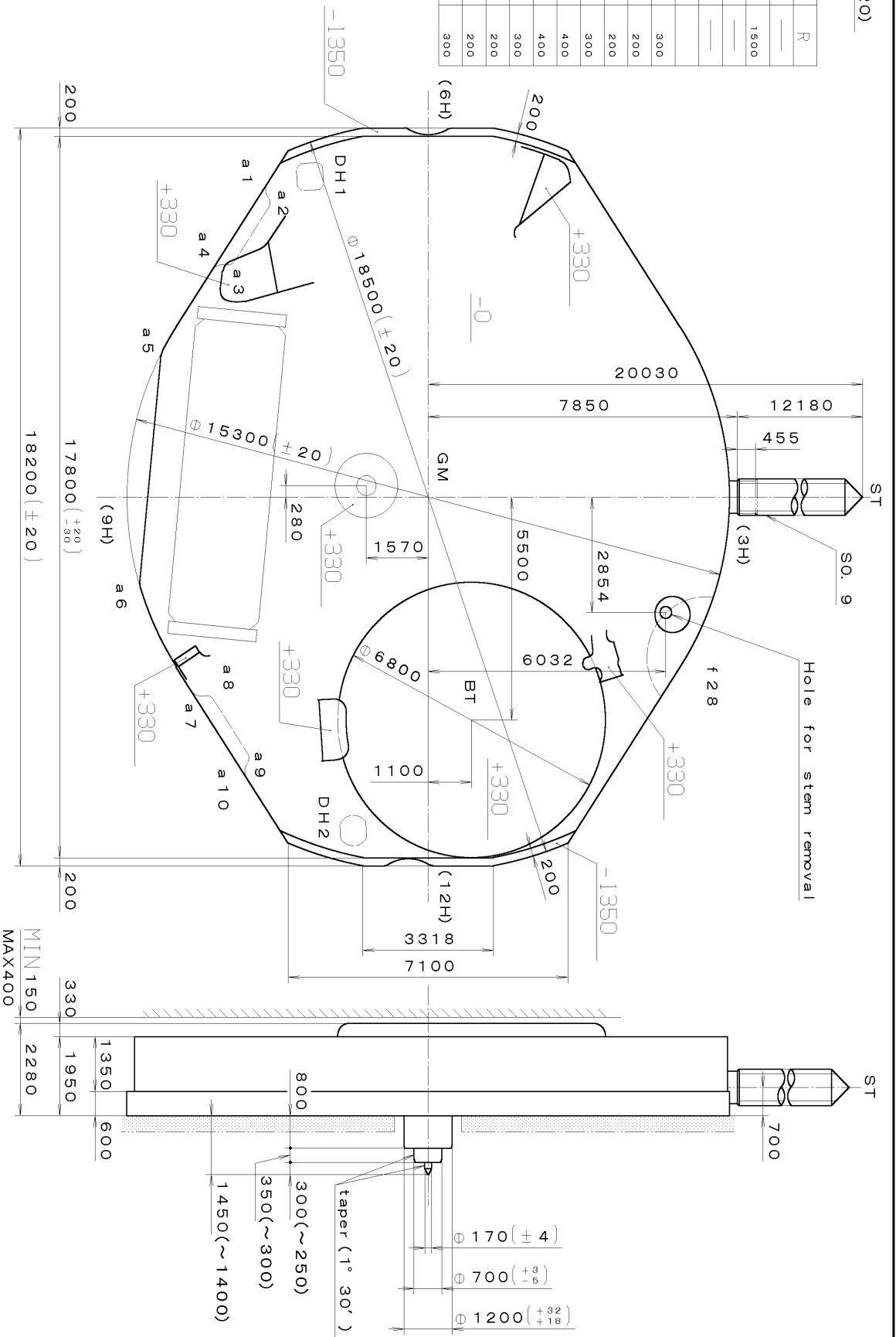


Quantity	1/1000 mm	Call. No. : 1L26
Unit	10:1	Parts:
Scale	Date	Name: T. Hiruta
Date	Checked	Frame for Case
Drawn	Approved	Drawing No. : 1L26C000
Material	General Tolerances	
Heat Treatment	Dimensions	
Hardness	Angles	
Plating		

DH1~DH2=16171 (±20)

Coordinates

Mark	X	Y	R
GM	0	0	—
f 28	3957	7049	1500
DH1	-7900	-3000	—
DH2	8234	-1900	—
a1	-7569	-3828	300
a2	-7252	-4215	200
a3	-5914	-5092	200
a4	-5433	-5228	300
a5	-3437	-6383	400
a6	2156	-6922	400
a7	4625	-5757	300
a8	5106	-5621	200
a9	6444	-4745	200
a10	6761	-4358	300



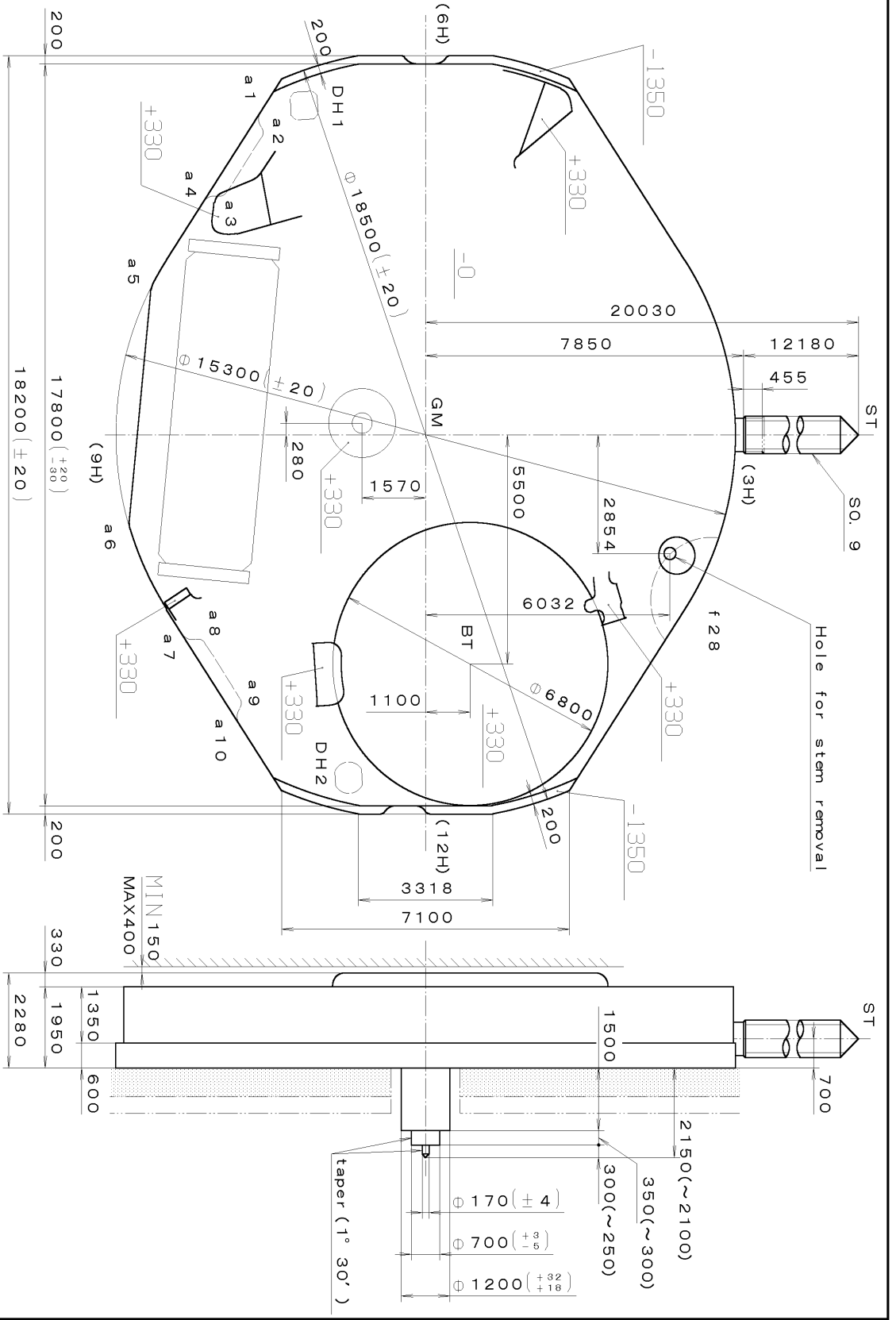
Quantity	Unit	1/1000 mm	Cal. No. : 1L32
Scale	10:1	Parts:	
Date	Drawn	Name:	T. Hiruta
Checked	Approved	Frame for Case	
Material		General Tolerances	Drawing No. : 1L32C000
Heat Treatment		Dimensions	
Hardness		Angles	
Plating			

\*\*\* TIPW 1L36 (01) \*\*\* (1100) 00-06-25

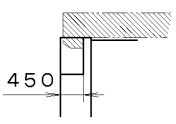
DH1~DH2=16171 (±20)

Coordinates

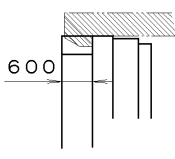
Mark	X	Y	R
GM	0	0	—
f 28	3957	7049	1500
DH1	-7900	-3000	—
DH2	8234	-1900	—
a 1	-7569	-3828	300
a 2	-7252	-4215	200
a 3	-5914	-5092	200
a 4	-5433	-5228	300
a 5	-3437	-6383	400
a 6	2156	-6922	400
a 7	4625	-5757	300
a 8	5106	-5621	200
a 9	6444	-4745	200
a 10	6761	-4358	300



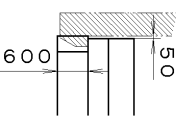
Section f28



Section a1~4



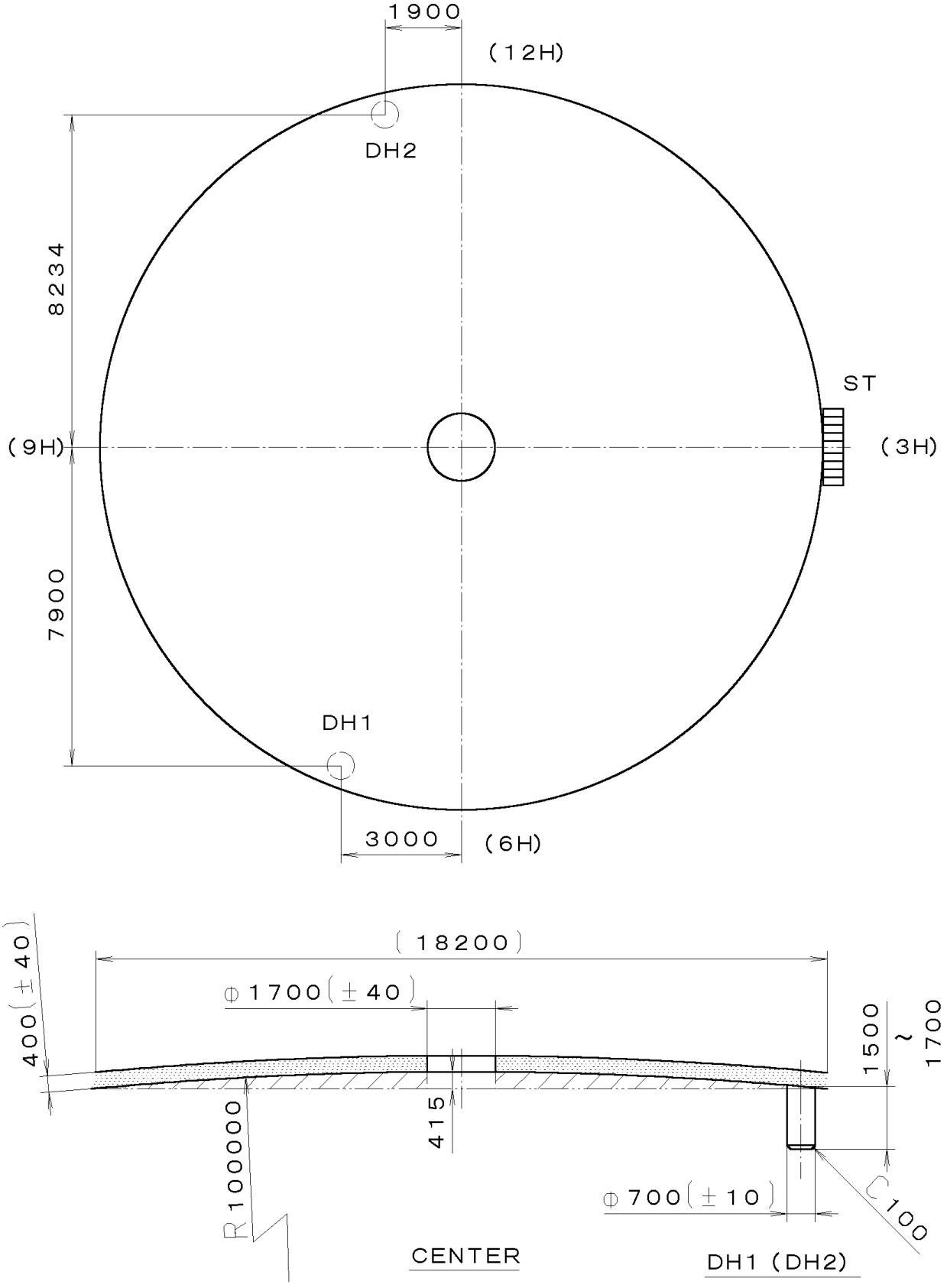
Section a7~10



Quantity	Unit	Quantity	Unit
△	1/1000 mm	Call. No. : 1L36	
△	Scale	Parts :	
△	Date	10:1	
△	Drawn		
△	Checked	T. Hiruta	
△	Approved		
Material		Name : Frame for Case	
Heat Treatment		Drawing No. : 1L36C000	
Hardness		General Tolerances	
Plating		Dimensions	
		Angles	

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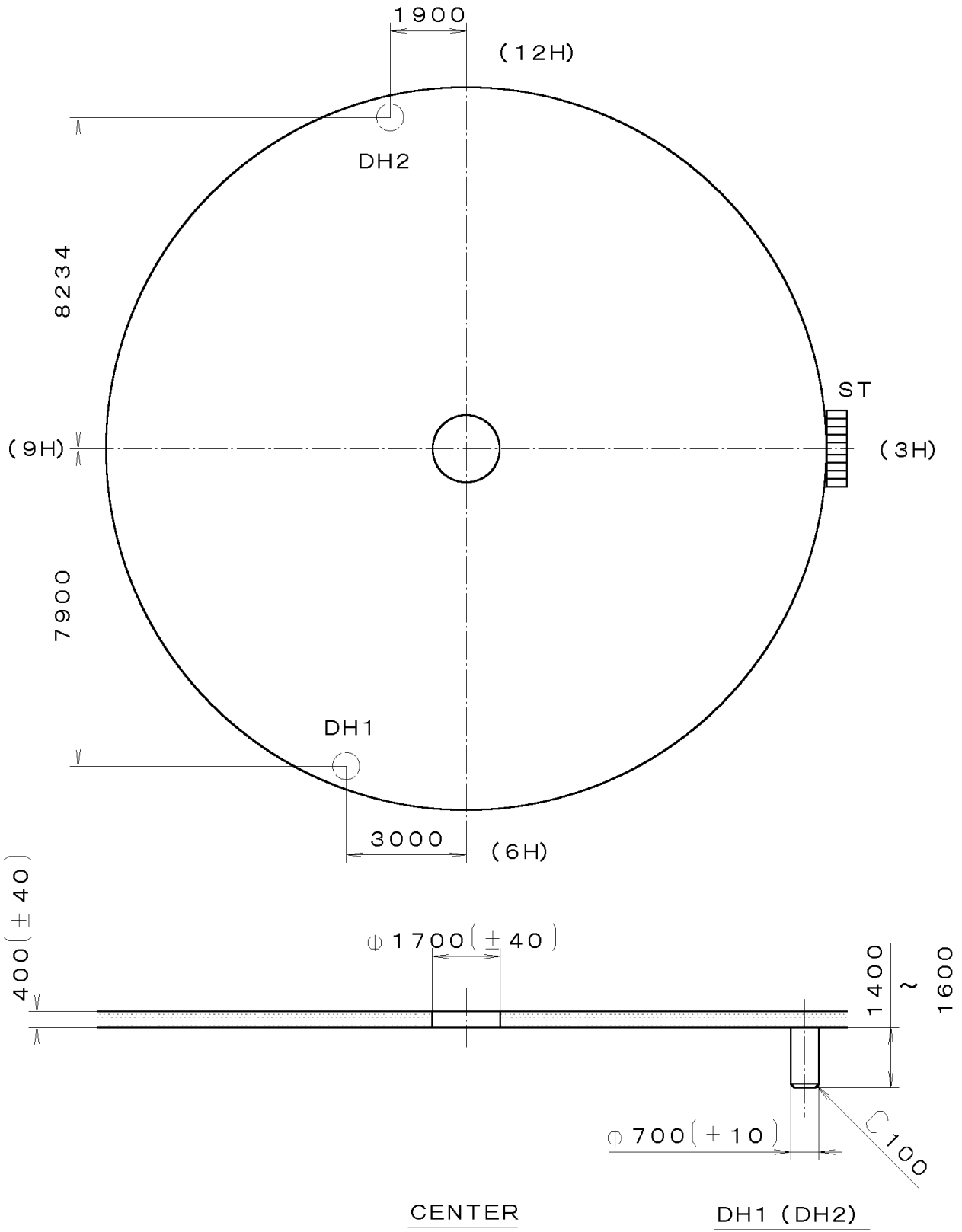
\*\*\* T I P W (01) \*\*\* (2100 1121) 1L26-10A \*\*\* 00-06-16



7		Quantity		Cal. No. :	1L26-10A	
6		Unit	1/1000 mm	Parts:		
5		Scale	7:1	Name:	Indications for Dial	
4		Date		Drawing No. :		1L26D000
3		Drawn				
2		Checked	T. Hiruta			
1		Approved				
Material						
Heat Treatment		General Tolerances				
Hardness		Dimensions				
Plating		Angles				

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

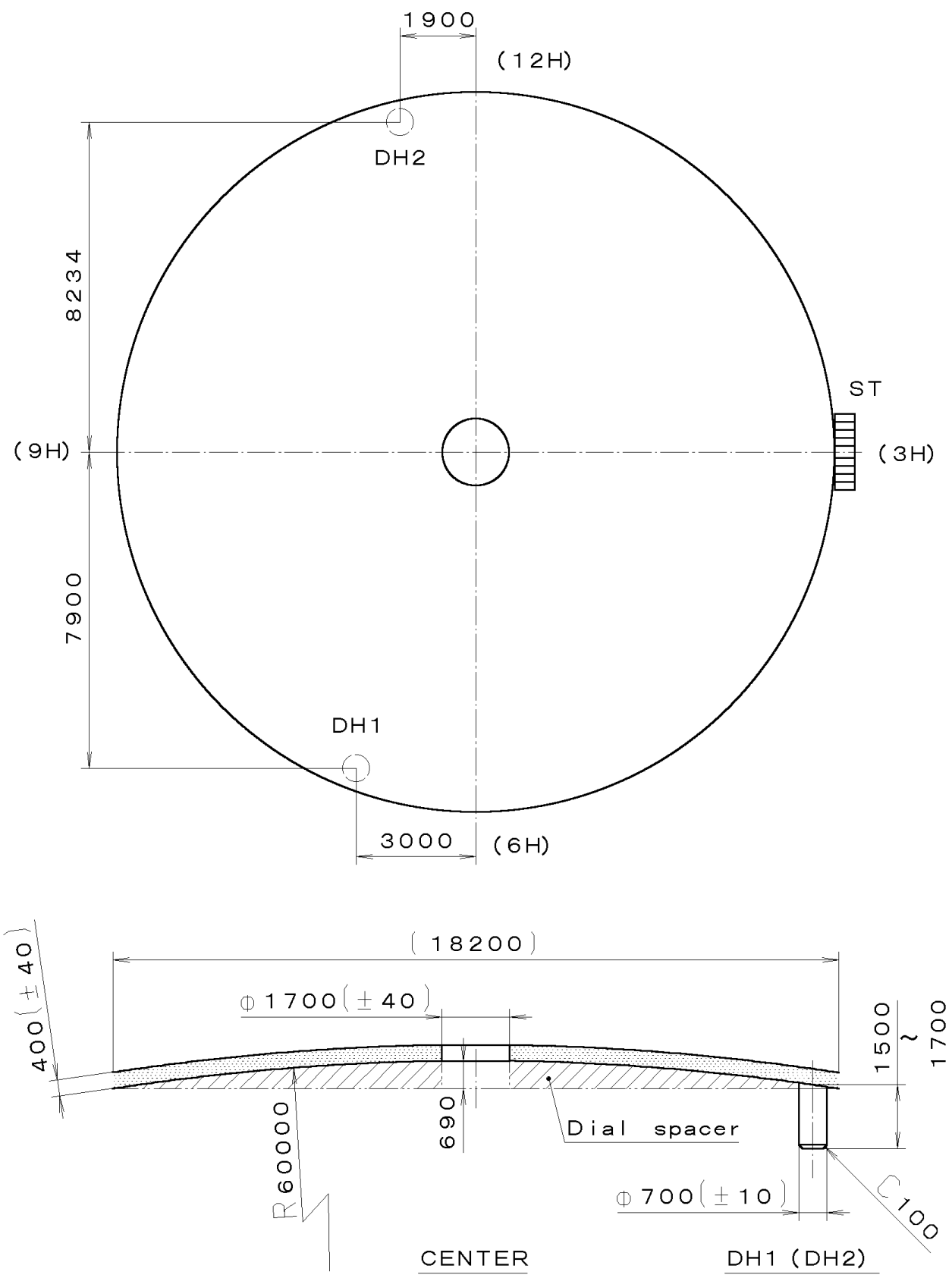
\*\*\* T I P W (01) \*\*\* (2100 1121) 1L32-10A \*\*\* 00-06-16



7		Quantity		Cal. No. : <b>1L32-10A</b>
6		Unit	1/1000 mm	
5		Scale	7:1	Parts:
4		Date		
3		Drawn		Name:
2		Checked	T. Hiruta	
1		Approved		Indications for Dial
Material				Drawing No. : 1L32D000
Heat Treatment		General Tolerances		
Hardness		Dimensions		
Plating		Angles		

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

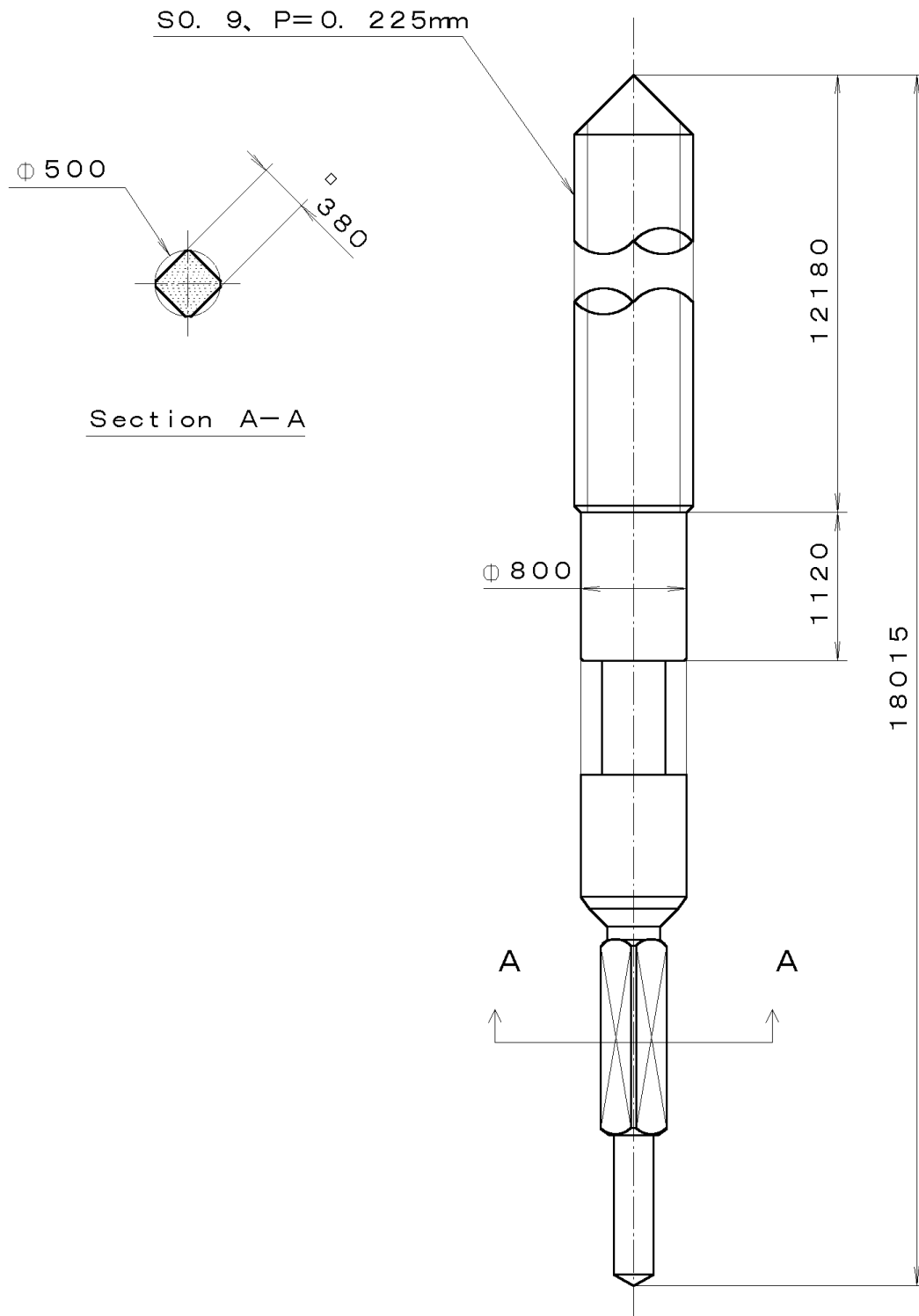
00-06-16  
(2100 1121)  
1L36-10A  
\*\*\* T I P W



7		Quantity		Cal. No. :	1L36-10A
6		Unit	1/1000 mm	Parts:	
5		Scale	7:1	Name:	Indications for Dial Drawing No. : 1L36D000
4		Date			
3		Drawn			
2		Checked	T. Hiruta		
1		Approved			
Material				General Tolerances	
Heat Treatment				Dimensions	
Hardness				Angles	
Plating					

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

\*\*\* T I P W (01) \*\*\* (2100 1121 A-01 A-01 ) 00-06-22



7			Quantity		Ca l. No. :
6			Unit	1/1000 mm	
5			Scale	20:1	Parts:
4			Date		065-477
3			Drawn		
2			Checked	T. Hiruta	Name:
1			Approved		SETTING STEM
Material					Drawing No. : 4770S000
Heat Treatment			General Tolerances		
Hardness			Dimensions		
Plating			Angles		